



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

001937  
**D5522-042**

**Job Sheet 174907**



**Part No:** D5522-042

**Job Qty:** 2 Ea

**Part Name:** Oil Drain Valve Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/23/18

**Job Tracking No:**

**Due Date:** 4/13/18

**Created By:** Linda Lacelle

**Type:** Stock

**Description:**

**Note:** D5522 REV.C IPP Rev: A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD  
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY  
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 3 Ea  |            | 4/12/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           |          |
| 140   | Small Fab          | 3 pcs |            | 4/13/18  | 0.00      | 3.65    | Small Fab-4           |           |          |
| 150   | QC                 | 3 pcs |            | 4/13/18  | 0.00      | 0.00    | QC5                   |           |          |
| 160   | Packaging          | 3 pcs |            | 4/13/18  | 0.00      | 0.00    | Packaging3-2          |           |          |
| 170   | QC21-SA            | 3 Ea  |            | 4/13/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op 140 - \*\*\*BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE\*\*\* Assemble D5522-042 as per Dwg D5522, Descriptions: note 8-9-10,11,12.\*\*\* 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: M137935 VERIFY TORQUE BY: \*\*\*\*\*BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING\*\*\*\*\* 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: M138072 VERIFY TORQUE BY: 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

### Job BOM

| Part / Item  | Component Name          | Quantity     | Operation             | Container  |
|--------------|-------------------------|--------------|-----------------------|------------|
| AN814-4JL    | Plug                    | 3 Ea (1 ea)  | 90-Start up Operation | 5006337    |
| CBL-1240     | Cable                   | 3 ft (1 ea)  | 90-Start up Operation | 5037213    |
| CBL-460      | Loop Sleeve             | 12 Ea (4 ea) | 90-Start up Operation | 5047302    |
| D5522-1      | Oil Drain Valve Mount   | 3 Ea (1 ea)  | 90-Start up Operation | 5041279    |
| D5527-1      | Oil Drain Valve         | 6 Ea (2 ea)  | 90-Start up Operation | 5054254    |
| D5530-1      | 37° Flared Tube Fitting | 3 Ea (1 ea)  | 90-Start up Operation | 5051082    |
| D5532-041    | Valve Cap Assembly      | 6 Ea (2 ea)  | 90-Start up Operation | 5051072    |
| M83248/1-012 | Packing                 | 6 Ea (2 ea)  | 90-Start up Operation | F163964 AX |
| AS3208-06    | Packing                 | 3 Ea (1 ea)  | 90-Start up Operation | 5051080    |
| D5370-1      | Fitting                 | 3 Ea (1 ea)  | 90-Start up Operation | 5051088    |
|              |                         |              |                       | 5051068    |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | AN814-4JL      | 3        | 17        | 0         |
|                                    | AS3208-06      | 3        | 100       | 0         |
|                                    | CBL-1240       | 3        | 435       | 0         |
|                                    | CBL-460        | 12       | 363       | 0         |
|                                    | D5370-1        | 3        | 32        | 0         |
|                                    | D5522-1        | 3        | 10        | 0         |
|                                    | D5527-1        | 6        | 12        | 0         |
|                                    | D5530-1        | 3        | 16        | 0         |
|                                    | D5532-041      | 6        | 17        | 0         |
|                                    | M83248/1-012   | 6        | 96        | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |



Container No: S056615



Part: D5522 - 042

Job No: 174907

Serial No/Batch: S056615

Revision: C

Inspector:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Plex 3/23/18 8:57 AM dart.lacelle.linda

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